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Diagnosing 454
crusader engine
(voice over
correction)

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Engine *this is
NOT good... Boat*

454 Engine

Rebuild (Part 2)

Restoring twin

Crusader CH270

marine engines

on a 1978 Carver

Mariner 33 boat

after being

abandoned!

Cooling Problems

Ep 46 Heat

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Exchanger Love

Ep. 43 Crusader

~~454ci 350Hp~~

~~Marine Engine~~

*****THE MOST

EXTENSIVE BOAT

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Breaking into my

boat's 454 Big

Block ~~Fixing my~~

~~Boat's Engines~~

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~~(1978 Crusader
454)~~ How to
Build a

Chevrolet 454
Big Block Part
1: Taking the
Cylinder Heads
Off! **Maintenance
Monday!**

Barnacle Buster
heat exchanger
flush on
crusader 350
marine motor

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*How it's done -
Marine Chevy big
block 454 First
Start Ignition
Timing: Result
of Incorrect
Timing and How
to Check Yours
600 Horsepower
Big Block Chevy
Buildup! **Welcome
Aboard my
Vintage Chris
Craft Cruiser! -***

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Boat Tour 454

*Barnacle Buster
flush in*

Crusader454 350

HP Completely

Rebuilding "mean

green" my 454/

turbo400 daily

driven 1988

squarebody

suburban 454 Big

Block Marine

*Startup **Welcome***

Aboard this

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**Chris Craft 454
Commander 47'
Sea Trial Tiara
2900 Open**

Installing New
Oil Coolers
Ep.42 Crusader
454 Drop-in
Engine (Model
350Hp) Finding
Top Dead Center
and Timing an
engine the easy
way! Replacing

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Your Mercruiser

Marine Engine

Sea Water Pump

Impel How to

Change Out Your

Impeller on Your

Boat Carver 3607

Crusader 454 New

Starboard Engine

Waking Up A 1990

Chevy 454 SS Big

Block MuscleTrux

Wars Part 2 -

Trucks! S10, E2

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~~454 Chevy Big
Block Bow Tie
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Build -~~

~~Horsepower S13,
E12 1985~~

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~~MODEL MP7.4L~~

~~PARTS MANUAL - 7~~

~~CRUSADER MP7.4L~~

~~ITEM PART NUMBER~~

~~DESCRIPTION~~

~~QUANTITY 1~~

~~7080200 Piston~~

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and Pin Assembly

(STD) 8 1

7080210 Piston

and Pin Assembly

(.030 OS) AR 2

7080180 Ring

Set, piston

(STD) 8 2

7080100 Ring

Set, piston

(.030 OS) AR 3

RA011009

Connecting Rod

Assembly 8 4

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~~Crusader 454~~
7080040 Bolt,
connecting rod
cap 16 5 7080050
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Nut, connecting
rod cap 16

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C.I.D.) C270

(350 C.I.D.)

C305 / C350 CID

V8 68703 AND

ABOVE. C454 (454

C.I.D.) V-8

69879 AND ABOVE.

CM454XL. No

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Cooling 454.

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Crusader, in its
Parts Manual

discretion, may
provide for the

repair or

replacement of

any defective

part at

Crusader's

facility. Page

11 Any

owner/user

hereby waives

for himself/hers

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elf/itself and
his/her/its
successors and
assigns (a) any
and all claims
for punitive
damages, and (b)
all claims of
negligence or
strict liability
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doing a mitzvah
for perry (p-
dogg) as he is
knee deep in his
bilge rebedding
thruhull
fittings etc
this evening. he
needs service
AND parts Page
12/24

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